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Product Code: 17176KEP
Product Name: DARK GREEN EPOXY PRIMER, MIL-PRF-23377J(2) TYPE II CLASS N

Hentzen Coatings, Inc., 6937 W. Mill Road, Milwaukee, WI 53218-1225

Chemtrec 24-hour Emergency Phone: 800-424-9300

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

(See top of page)

2. COMPOSITION/INFORMATION ON INGREDIENTS

This product contains one or more reported carcinogens or suspected carcinogens which are noted below and in Section 11.

This product contains a component or components that are Federally classified as a hazardous air pollutant. HAPs materials are designated by the use of an "**".

Component/Exposure Limits	CAS#	% by Wt.
BARIUM SULFATE	7727-43-7	10-20%
ACGIH TLV/TWA - Not Established		
OSHA PEL - Not Established		
METHYL AMYL KETONE	110-43-0	10-20%
ACGIH TLV/TWA - 50 PPM, 233 MG/M3		
OSHA PEL - 100 PPM, 465 MG/M3		
OTHER LIMITS:		
NIOSH REL/TWA : 100 PPM, 465 MG/M3		
BISPHENOL A/ EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	10-20%
ACGIH TLV/TWA : NOT ESTABLISHED		
OSHA PEL : NOT ESTABLISHED		
OTHER INFORMATION:		
THE BASIC RAW MATERIALS (BPA AND ECH) ARE CONSUMED IN THE REACTION OF THE RESIN MANUFACTURING PROCESS PER MANUFACTURE'S MSDS.		
POSSIBLE SENSITIZER, SKIN SENSITIZATION (DERMATITIS)		
TALC (HYDROUS MAGNESIUM SILICATE)	14807-96-6	6.27
ACGIH TLV/TWA- 2.0 MG/M3 (RESPIRABLE DUST)		
OSHA PEL- TWA - 20 MPPCF		
PROPRIETARY RESIN	N/A	5.41
ACGIH TLV/TWA - NOT ESTABLISHED		
OSHA PEL - NOT ESTABLISHED		
OTHER INFORMATION:		
POSSIBLE SENSITIZER, SKIN SENSITIZATION (DERMATITIS)		
* METHYL ISOBUTYL KETONE	108-10-1	4.49
ACGIH TLV/TWA - 50 PPM, 205 MG/M3: STEL:75 PPM		
OSHA PEL - 100 PPM, 410 MG/M3		
OTHER LIMITS:		
NIOSH REL: 50 PPM(TWA), 205 MG/M3(TWA)		

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EPOXY PHENOL NOVOLAC RESIN	28064-14-4	2.97
ACGIH TLV/TWA : NOT ESTABLISHED		
OSHA PEL : NOT ESTABLISHED		
OTHER INFORMATION:		
POSSIBLE SENSITIZER, SKIN SENSITIZATION (DERMATITIS)		
METHYL ETHYL KETONE	78-93-3	0-10%
ACGIH TLV/TWA - 200 PPM, 590 MG/M3		
OSHA PEL - 200 PPM (TWA), 590 MG/M3 (TWA)		
OTHER INFORMATION:		
On Dec. 13, 2005, the EPA issued a final rule to delist MEK from SARA 313.		
OTHER LIMITS:		
NIOSH REL: 200 PPM (TWA), 590 MG/M3 (TWA)		
STEL: 300 PPM (CEILING), 885 MG/M3 (CEILING)		
SILICA-COATED BISMUTH VANADATE INORGANIC PIGMENT	14049-33-7	1.19
ACGIH TLV/TWA - 0.5 MG/M3 (Respirable Dust)		
OSHA PEL - 0.05 MG/M3 Respirable Dust)		
OTHER INFORMATION:		
Limits for "Vanadium Compounds" used to assess inhalation hazards.		
SILICON DIOXIDE	7631-86-9	0-10%
ACGIH TLV/TWA - .05 (RESPIRABLE)		
OSHA PEL - .05 MG/M3 (RESPIRABLE)		
* XYLENE (PURE)	1330-20-7	1.09
ACGIH TLV/TWA - 100 PPM, 434 MG/M3; STEL: 150 PPM		
OSHA PEL - 100 PPM(TWA), 435 MG/M3 (TWA)		
OTHER LIMITS:		
NIOSH REL: 100 PPM(TWA), 435 MG/M3 (TWA)		
CARBON BLACK	1333-86-4	.95
ACGIH TLV/TWA - 3.5 MG/M3		
OSHA PEL - 3.5 MG/M3		
OTHER INFORMATION:		
Listed by IARC as Group 2B, possible carcinogen. See section 11.		
ETHYLBENZENE	100-41-4	.07
ACGIH TLV/TWA - 100 PPM, 434 MG/M3 STEL: 125PPM		
OSHA PEL - 100 PPM, 435 MG/M3		
OTHER INFORMATION: Listed by IARC as Group 2B, possibly carcinogenic to humans. See Section 11.		
OTHER LIMITS:		
NIOSH REL: 100 PPM(TWA), 435 MG/M3 (TWA)		

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

Harmful if inhaled. May cause the following effects:
Nose, throat and respiratory tract irritation. Allergic respiratory reaction.
May cause lung damage. Eye and skin irritation. Allergic skin reaction.

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FLAMMABLE LIQUID

Keep away from heat, sparks, and flame.
Vapors may cause flash fire.
Toxic gases/fumes are given off during burning or thermal decomposition.

EYE CONTACT:

Severe irritant. Prolonged contact may result in chemical burns to the eyes. Blindness may occur.

SKIN CONTACT:

Severe irritant. Contact with skin causes severe irritation and pain. Prolonged contact may result in chemical burns. Product may be absorbed through the skin in harmful amounts.

PRIMARY ROUTES OF ENTRY:

Skin absorption.
Dermal and inhalation.

INGESTION:

If swallowed, consult a physician immediately.

INHALATION:

Anesthetic. Can cause irritation of the respiratory tract or acute nervous system depression characterized by the following progressive steps if severe overexposure is continued: headache, dizziness, staggering gait, confusion or unconsciousness.

CHRONIC INFORMATION:

See Section 11.

CARCINOGENICITY:

See Section 11.

MEDICAL CONDITIONS PRONE TO AGGRAVATION BY EXPOSURE:

Asthma and other respiratory ailments; chemical sensitization.

4. FIRST AID MEASURES

EYE CONTACT:

Flush immediately with large amounts of running water for at least 15 minutes while lifting eyelids. Take to a physician for medical treatment.

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SKIN CONTACT:

Wash affected areas with soap and water. Remove contaminated clothing and wash before reuse. Consult a physician if irritation develops or persists.

INGESTION:

If swallowed, CALL A PHYSICIAN OR POISON CONTROL CENTER IMMEDIATELY.

INHALATION:

Remove from exposure. Restore breathing. Keep warm and quiet. Notify a physician.

5. FIRE FIGHTING MEASURES

FIRE AND EXPLOSION PROPERTIES:

FLASH POINT (deg.F) :

16

METHOD:

Tag Closed Cup

FLAMMABLE LIMITS % :

Lower limit: 1.1

Upper limit: 11.4

AUTOIGNITION TEMPERATURE:

N/A

EXTINGUISHING MEDIA:

Carbon Dioxide, Dry Chemical or Foam.

FIREFIGHTING PROCEDURES AND EQUIPMENT:

Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flames. Closed container may explode when exposed to extreme heat. Do not apply to hot surfaces. Never use welding or cutting torch on or near product container (even empty) because product (even residue) can ignite explosively. Full protective equipment including self-contained breathing apparatus should be worn. Water spray may be ineffective. Water may be used to cool closed containers to prevent pressure build-up or possible autoignition or explosion when exposed to extreme heat. If water is used, fog nozzles are preferable.

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6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS SPILLED :

Evacuate all non-essential personnel and remove all sources of ignition (flames, hot surfaces, electrical, static and frictional sparks). Ventilate area. Equip clean-up crew with appropriate protective equipment. Avoid breathing vapors. Avoid skin contact. Prevent entry into drains, sewers and waterways. Notify appropriate authorities if necessary. Contain and remove with inert absorbent and nonsparking tools.

7. HANDLING AND STORAGE

HANDLING:

Use only with adequate ventilation. Avoid prolonged breathing of vapors. Wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application unless air monitoring demonstrates that vapor/mist levels are below applicable exposure limits. Follow respirator manufacturer's directions for use. Use grounding and bonding connection when transferring material to prevent static discharge, fire or explosion. Avoid free fall of liquid in excess of a few inches. Use sparkproof tools and explosion proof equipment.

STORAGE:

Do not store above 120 F or below 32 F. Store large quantities in buildings designed to comply with OSHA's 29 CFR 1910.106. Keep away from heat, sparks and open flame. Keep containers closed when not in use. Keep closures tight and upright to prevent leakage. Emptied containers may retain hazardous residue. Follow all hazard precautions in this data sheet until container is thoroughly cleaned or destroyed. To avoid spontaneous combustion during temporary storage, soak soiled rags and waste immediately after use in a water-filled, closed container.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS:

Provide general dilution or local exhaust ventilation in volume and pattern to keep the air contaminant concentration below current applicable OSHA safety and health requirements in the mixing, application and curing areas;

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and to remove decomposition products during welding and flame cutting on surfaces coated with this product.

RESPIRATORY PROTECTION:

When spray applied, sanding, grinding, flame cutting, welding, hazing material coated with this product, or when used in limited ventilation areas, wear a NIOSH/MSHA approved organic vapor/particulate respirator designed to remove a combination of particulate, gas and vapor. Observe OSHA regulations for respirator use (29 CFR 1910.134). Air monitoring of the workplace may be required to determine appropriate respirator selection. When exposure limits are not known, it is recommended to use a NIOSH/MSHA approved air line type respirator or hood.

EYE PROTECTION:

Use safety eyewear with splash guards or side shields. A full face shield may be appropriate. Contact lenses should not be worn.

SKIN PROTECTION:

It is good industrial hygiene practice to minimize skin contact. Chemical resistant gloves are required for prolonged or repeated contact. An apron may be appropriate to protect against skin contact. Prevent prolonged skin contact with contaminated clothing. Wash contaminated clothing before reuse.

OTHER PROTECTIVE EQUIPMENT AND GUIDLINES:

Safety showers and eye wash stations should be available. Educate and train employees in the safe use of this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:

Liquid.

APPEARANCE:

Opaque.

ODOR:

Solvent odor.

VOC (LB/GL):

2.53 lb/gl

VOC (grams/liter):

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303 g/l

WEIGHT PER GALLON:

12.6545 lb/gl

SPECIFIC GRAVITY:

1.5197

%EXEMPT SOLVENT by WEIGHT:

0

%EXEMPT SOLVENT by VOLUME:

0

BOILING POINT (deg. F):

175

WATER SOLUBILITY:

Negligible.

FREEZING POINT (deg. F):

N/A

10. STABILITY AND REACTIVITY**STABILITY:**

Stable under normal conditions.

HAZARDOUS POLYMERIZATION:

Will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS:

May produce hazardous fumes when heated to decomposition as in welding. Fumes may contain the following:
Carbon Monoxide, Carbon Dioxide and other toxic vapors depending upon the temperature reached.

INCOMPATIBILITIES (MATERIALS TO AVOID):

Strong oxidizers.

11. TOXICOLOGICAL INFORMATION**ACUTE EFFECTS:**

Xylene (Mixed Isomers):

LD50 Oral Rat = 4300mg/kg

LC50 Inhalation Rat = 6700 ppm for 4 hours

LD50 Dermal Rabbit = >2000mg/kg

Talc:

Rat Inhalation, TC(LO) = 11 mg/cu.m

Rat Dermal, TD(LO) = 200 mg/cu.m

Carbon Black

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Oral Rat LD50 = >8 g/kg

Ethyl Benzene:

Oral Rat LD50 = 3.5 g/kg

Dermal Rabbit LD50 = 17 g/kg

Has not been tested as a whole for acute effects.

CHRONIC EFFECTS:

Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage, liver and kidney damage. Long term overexposure effects are not currently known. There are reports that long-term repeated exposure to Xylene may result in some loss of hearing.

Has not been tested as a whole for chronic effects.

CARCINOGENICITY:

Contains carbon black which has been listed by IARC as a possible human carcinogen (group 2B) based upon laboratory animal inhalation studies. Contains Ethylbenzene which IARC has listed as Group 2B, possibly carcinogenic to humans, based upon laboratory animal studies.

Has not been tested as a whole for carcinogenicity effects.

MUTAGENICITY:

This product contains talc, which is a suspected tumorigen. Has not been tested as a whole for mutagenicity effects.

REPRODUCTIVE EFFECTS:

Has not been tested as a whole for reproductive effects.

DEVELOPMENTAL EFFECTS:

Has not been tested as a whole for developmental effects.

12. ECOLOGICAL INFORMATION

ECOLOGICAL EFFECTS:

Has not been tested as a whole for ecological effects.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHODS:

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Recycle, fuel blend or incinerate.
Dispose of in accordance with applicable laws and regulations. It is the responsibility of the owner of the waste to dispose of it properly. Laboratory analysis is recommended to profile the waste for proper disposal determination.

U.S E.P.A WASTE NUMBER AND DESCRIPTION:

D001 Waste Paint

HAZARDOUS WASTE CHARACTERISTICS:

Ignitable.

14. TRANSPORT INFORMATION**UN NUMBER:**

UN1263

DOT PROPER SHIPPING NAME:

Paint

DOT HAZARD CLASS:

3

DOT LABEL:

Flammable Liquid

DOT PACKAGING GROUP:

PG II

U.S POSTAL SERVICE:

Will not handle.

15. REGULATORY INFORMATION

(Not meant to be all inclusive - selected regulations represented)

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372:

CAS#100-41-4	Ethyl Benzene
CAS#108-10-1	Methyl Isobutyl Ketone
CAS#1330-20-7	Xylene

TSCA STATUS:

All ingredients are listed on the TSCA inventory.

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STATE REGULATIONS:

This product may contain chemicals that fall under individual state Right-to-Know regulatory requirements. See Section 2 for material listings. For details on regulatory requirements, contact the appropriate agency in your state.

16. OTHER INFORMATION

Date of issue: 3/19/2012

Last Revision Date: 02/24/12

HMIS Information

HEALTH: 2

FLAMMABILITY: 3

REACTIVITY: 1

PERSONAL PROTECTIVE EQUIPMENT: X

DISCLAIMER:

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